# AGM Electronics, Inc Product Documentation Calibration and Checkout Instructions

CCS () 4003 -4

### TA 4003 3 Wire RTD or Potentiometer Converter

General Adjustment and pin/terminal location as viewed from top of Module



#### DESCRIPTION

The calibration procedure of the TA 4003 consists of setting offset (O) and span (S) adjustments for desired Input and Output signal values. The (L) adjustment is a "factory Only adjustment" used on some modules having current outputs.

All adjustments are fifteen turn potentiometers. Insert a small Screwdriver through the red GLYPTOL and/or potting material to the underlying "slot" slightly below the surface of the module.

### PROCEDURE- - (3 Wire RTD Devices)

- 1. Connect a precision resistance substitution box between the High and Low input terminals.
- 2. Connect a jumper from the Comp input terminal to the Low side of the resistance substitution box.
- 3. Set the resistance substitution box to the value which corresponds to the zero scale temperature and adjust the Offset (O) potentiometer for a zero-scale output signal.
- 4. Set the resistance substitution box to the value which corresponds to the full-scale temperature and adjust the Span (S) potentiometer for a full-scale output signal.
- 5. Repeat steps 3 and 4 compensate for interaction between the Span and Offset adjustments.

### CALIBRATION IS COMPLETE

Last Rewrite 9/20/00

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### PROCEDURE -(potentiometer)

- 1. For maximum accuracy, equipment should be installed in its permanent location with the interconnecting wiring which will be used with the system.
- 2. Set the potentiometer to zero scale and adjust the Offset potentiometer for a zero scale output signal.
- 3. Set the potentiometer to full scale and adjust the Span potentiometer for a full scale output signal.
- 4. Repeat step 2 and 3 to compensate for interaction between the Offset and Span adjustments.

#### CALIBRATION IS COMPLETE

Seal openings of face of module with a drop of red GLYPTOL.

NOTE: ()4000 adjustment locations may vary from those shown.

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